

ZEZT CAPABILITY & PE100 POLYETHYLENE PIPE DIMENSIONS



(Based on AS/NZS 4130)

Nominal Size DN	SDR 41 PN 4		SDR 26 PN 6.3		SDR 21 PN 8		SDR 17 PN 10		SDR 13.6 PN 12.5		SDR 11 PN 16		SDR 9 PN 20		SDR 7.4 PN 25	
	Min. Wall Thickness (mm)	Mean I.D. (mm)	Min. Wall Thickness (mm)	Mean I.D. (mm)	Min. Wall Thickness (mm)	Mean I.D. (mm)	Min. Wall Thickness (mm)	Mean I.D. (mm)	Min. Wall Thickness (mm)	Mean I.D. (mm)	Min. Wall Thickness (mm)	Mean I.D. (mm)	Min. Wall Thickness (mm)	Mean I.D. (mm)	Min. Wall Thickness (mm)	Mean I.D. (mm)
16	1.6	13	1.6	13	1.6	13	1.6	13	1.6	13	1.6	13	1.8	12	2.2	11
20	1.6	17	1.6	17	1.6	17	1.6	17	1.6	17	1.9	16	2.3	15	2.08	14
25	1.6	22	1.6	22	1.6	22	1.6	22	1.9	21	2.3	20	2.8	19	3.5	18
32	1.6	29	1.6	29	1.6	29	1.9	28	2.4	27	2.9	26	3.6	24	4.4	23
40	1.6	37	1.6	37	1.9	36	2.4	35	3	34	3.7	32	4.5	31	5.5	28
50	1.6	47	2	46	2.4	45	2	44	3.7	42	4.6	40	5.6	38	6.9	35
63	1.6	60	2.4	58	3	57	2.8	55	4.7	53	5.8	51	7.1	48	8.6	45
75	1.9	71	2.9	69	3.6	67	4.5	66	5.5	63	6.8	61	8.4	58	10.3	53
90	2.2	86	3.5	83	4.3	81	5.4	78	6.6	76	8.2	73	10.1	69	12.3	65
110	2.7	105	4.3	101	5.3	99	6.6	96	8.1	93	10	89	12.3	84	15.1	78
125	3.1	119	4.8	115	6	113	7.4	110	9.2	106	11.4	101	14	96	17.1	89
140	3.5	133	5.4	129	6.7	126	8.3	123	10.3	118	12.7	114	15.7	108	19.2	99
160	4	152	6.2	148	7.7	144	9.5	140	11.8	136	14.6	130	17.9	123	21.9	114
180	4.4	171	6.9	166	8.6	163	10.7	158	13.3	153	16.4	145	20.1	138	24.6	128
200	4.9	190	7.7	184	9.6	180	11.9	175	14.7	170	18.2	162	22.4	154	27.3	143
225	5.5	215	8.6	207	10.8	203	13.4	198	16.6	191	20.5	183	25.1	173	30.8	161
250	6.2	238	9.6	230	11.9	225	14.8	219	18.4	212	22.7	203	27.9	192	34.2	179
280	6.9	267	10.7	258	13.4	253	16.4	246	20.6	238	25.4	228	31.3	215	38.3	200
315	7.7	300	11.1	290	15	285	18.7	278	23.2	268	28.6	256	35.2	242	43	226
355	8.7	338	13.6	328	16.9	320	21.1	311	26.1	301	32.2	289	39.6	273	48.5	255
400	9.8	380	15.3	370	19.1	362	23.7	351	29.4	340	36.3	326	44.7	307	54.6	287
450	11	429	17.2	415	21.5	406	26.7	395	33.1	382	40.9	366	50.2	347	61.5	322
500	12.3	476	19.1	462	23.9	452	29.6	440	36.8	424	45.4	407	55.8	385	67.6*	360
560	13.7	534	21.4	518	26.7	506	33.2	494	41.2	475	50.8	455	62.5	431	75.7*	403
630	15.4	600	24.1	582	30	570	37.3	554	46.3	535	57.2	512	70.3	485	85.1*	454
710	17.4	676	27.2	656	33.9	641	42.1	624	52.2	603	64.5	578	79.3	546	96*	512
800	19.6	762	30.6	739	38.1	723	47.4	704	58.8	679	72.5	651	89.3	616	-	-
900	22	858	34.4	831	42.9	814	53.5	791	66.2	765	81.7	732	100*	694	-	-
1000	24.5	953	38.2	924	47.7	904	59.3	880	72.5	852	90.2	815	111.2*	771	-	-
1200	29.4	1143	45.9	1109	57.2	1085	67.9	1063	88.2	1020	109.1*	976	133.4*	925	-	-

SDR = Standard Dimension Ratio (C I.D. = Internal Diameter

* = calculated using Appendix D AS4130